

[REDACTED]

Page 1

Accept

**Setup Start**

00000000000000000000

Stop

Abstract

Page 10 of 10

Cust Item ID:

00000000000000000000

Customer:

Run Start

Date: 6-6-29

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):-

Date:

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60229

Tuesday, June 29, 2010 11:42:20 AM



Page 2

Item ID: D2523

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Bracket

Start Date: 6/29/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 7/6/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		10-8-17		2			
140 Small Fab Small Fab	Small Fab Memo Deburr□Drill holes as per dwg D2523 using DT8560	0.00 0.00							
150 QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00							

Dart Aerospace Ltd

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NOTE: Date & initial all entries

Work Order ID 60229

Tuesday, June 29, 2010 11:42:20 AM



Page 3

Item ID: D2523

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Bracket

Start Date: 6/29/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 7/6/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.00							
			=> M 10/08/25			2	6		
170 Powdercoat Powder Coating	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum Memo START TIME: 10:45 320° FINISH TIME: 11:15	0.00 0.00							
						2		BR 10-8-26	
180 QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00							
			=> M 10/03/27			2	0		

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 60229

Tuesday, June 29, 2010 11:42:20 AM



Page 4

Item ID: D2523

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Bracket

Start Date: 6/29/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 7/6/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

Nrv-A2

0.00

Packaging

6/10/31 (2)

200

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/31C2108131

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, June 29, 2010 11:42:24 AM

Page 1

Work Order ID: 60229



Parent Item: D2523



Parent Item Name: Mounting Bracket

Start Date: 6/29/2010

Required Date: 7/6/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP C01.04.16 Re format, added DT8560 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B1.000X12.00 0		Purchased	No			100	f	28.0000	1.8125	3.815789			



6061-T6 Bar 1.00 x 12.00

Location	Loc Qty	Loc Code
MAT	24	
115045	24	
MAT05	4	
106701	4	

1115255

1.8125 24 10/08/16

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	60229
Description: Mounting Bracket		Part Number:	D2523
Inspection Dwg: D2523	Rev: A2	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.257	+0.005/-0.000	.257	/		SF-12 vern	
1.076	+/-0.010	1.076	/		"	
1.985	+/-0.010	1.984	/		"	
Ø0.257	+0.005/-0.001	.258	/		"	
9.372	+/-0.010	9.377	/		V CNC-02	
1.035	+/-0.010	1.035	/		SF-12 V	
Ø0.191	+0.005/-0.000	.191	/		"	
7.546	+/-0.010	7.551	/		V CNC-02	
2.776	+/-0.010	2.772	/		V SF-12	
2.776	+/-0.010	2.772	/		"	
0.875	+/-0.010	.875	/		"	
R0.125	+/-0.010	R.125	/		Rad gauge	
1.00	+/-0.030	1.010	/		V SF-12	
R0.125	+/-0.010	.125	/		Rad gauge	
0.750	+/-0.010	.750	/		V SF-12	
0.250	+/-0.010	.256	/		"	
R0.250	+/-0.010	.250	/		Rad gauge	
0.125	+/-0.010	.129	/		V SF-12 High gauge/Dial	
R0.125	+/-0.010	.125	/		Rad gauge	
R0.063	+/-0.010	.063	/		Rad gauge	

Measured by: <i>SP</i>	Audited by: <i>SP</i>	Prototype Approval:	N/A
Date: 10/08/17	Date: 10.8.17	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	<i>[Signature]</i>

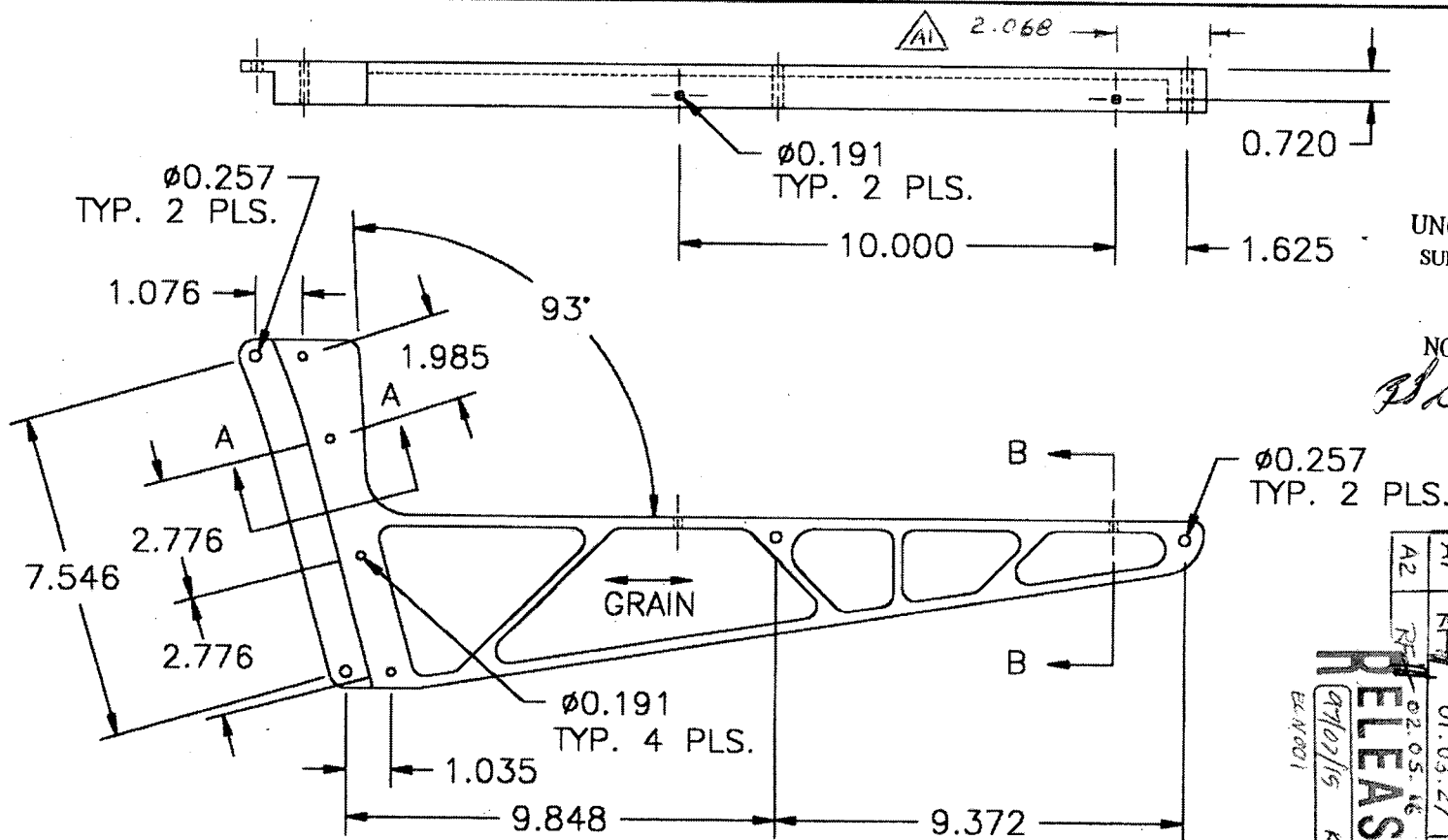
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

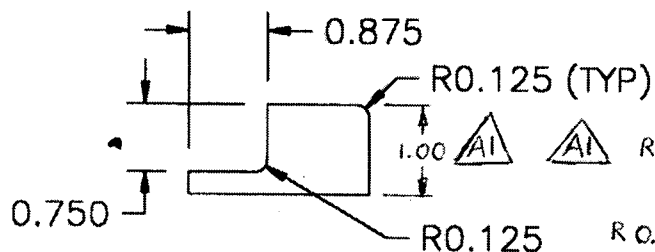
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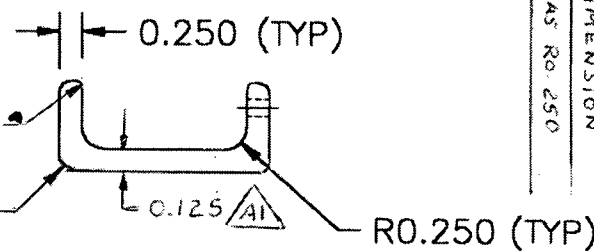
NOTE: Date & initial all entries



SECTION A-A
SCALE 1:2



SECTION B-B
SCALE 1:2



MATERIAL: 6061-T6 QQ-A-200/8 1.00 THICK
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE PER DART QSI 005 4.3

SHOP
RETURN
ENGINE
UNCONTROLLED
SUBJECT OF
WITHOUT
WORK
NO. 602

DART



RELEASED
9/10/15 KE
EX N001

DESIGN		DRAWN BY		DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		REV. A	
B2		KE					
CHECKED		APPROVED		DRAWING NO.		SHEET 1 OF 1	
✓		X		D2523		DATE	
95.12.20				TITLE		SCALE	
				MOUNTING BRACKET		1:4	
A		95.12.20		NEW ISSUE			
A1		REF 01.03.27		ADDED DIMENSION			
A2		REF 02.05.16		R0.125 WAS R0.250			

W/O:		WORK ORDER CHANGES					
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